



FJ40 – FJ45 TUBE DOOR INSTRUCTIONS

Tools required to install tube doors

1. Phillips screw driver
2. 3/8 drill
3. ¼ inch drill bit
4. 7/16 socket wrench
5. Driver punch
6. 3/16 and 5/32 allen wrench

To install these doors, is very simple! Simply follow these easy directions and these doors will take apx. 20-30 minutes to install!!

1. Remove hard doors and OEM hinge pins, these we will need to install the hinges provided in the tube door kit!
2. Remove the OEM door strikers with the Phillips screw driver, but make sure to keep the OEM Phillips 8mm bolts, these bolts will be needed to install the new strikers with the tube door kit.
3. Set the new striker the body of the cruiser in apx. The same location as the OEM strikers.
4. Bolt on the new hinges to the doors with the 5/16 fine thread bolts, be sure not to tighten completely.
5. Hang the door with the OEM pins through the hinges provided, leave bolts slightly loose for adjustment.
6. With the Tube door on, place the door latch on the tube door, and locate the slots on the back side of the door, and make marks on the back side latch.
7. With the marks on the latch, drill out and install the ¼ in. bolts through the latch, and install to the door.
8. Now that all the parts are on the door, you can fully adjust the door by the hinges, latch and striker for a great fit.

All doors are sold in raw form and to be finished at your discretion!